



Breakthroughs in Plant Based PHB Production: Harnessing Nature to Heal Nature

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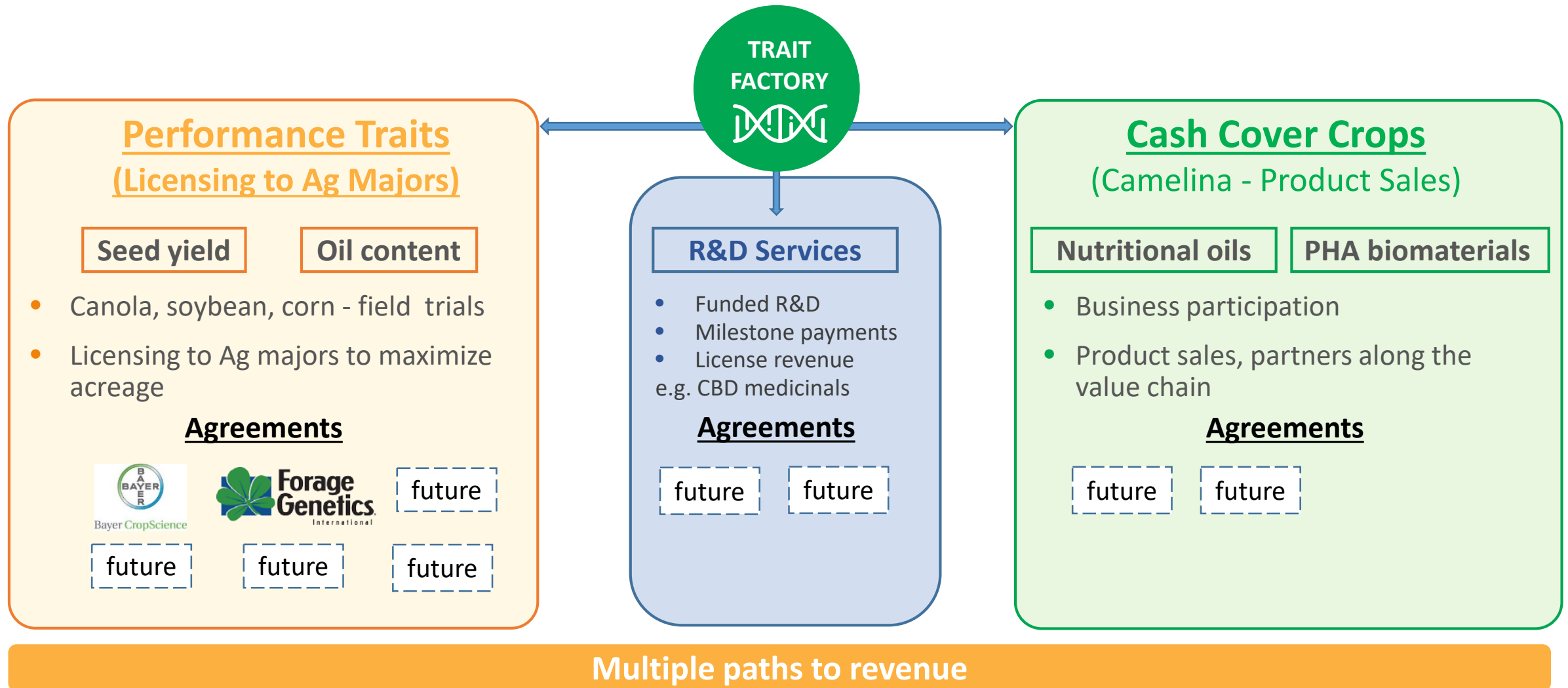
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***Under the Private Securities Litigation Reform Act of 1995**

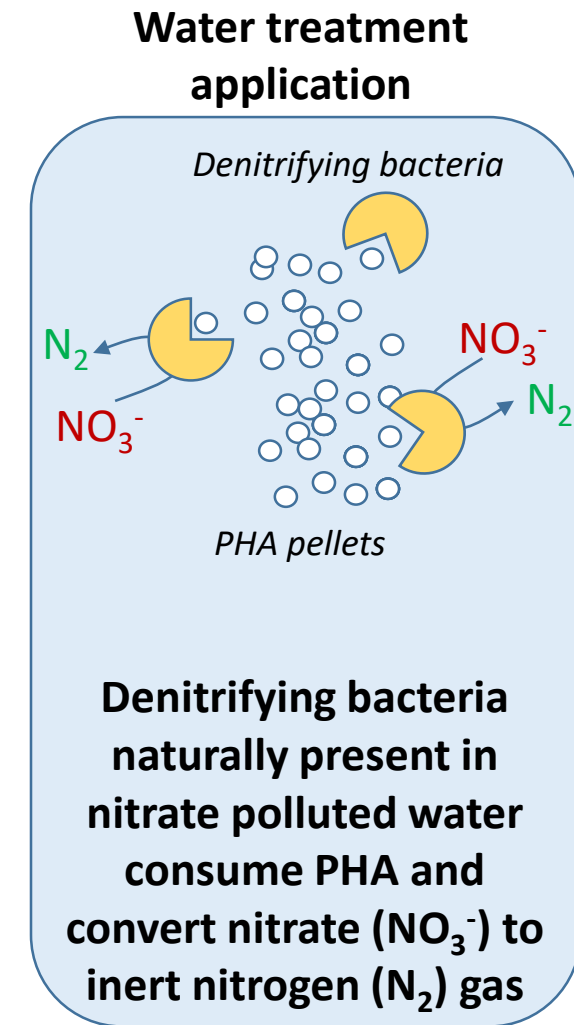
Trait Factory – Products and Path to Revenue

Three potential revenue streams each with different commercialization paths



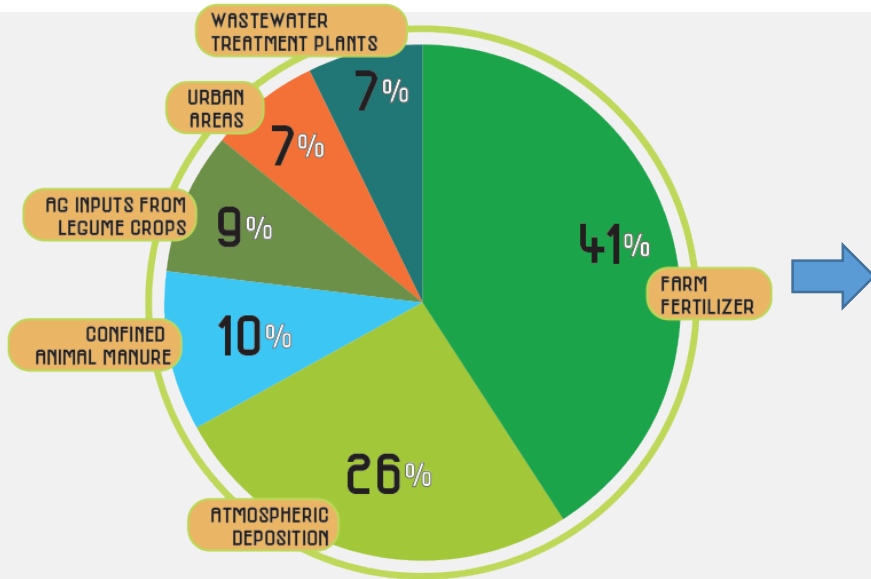
Polyhydroxyalkanoate biomaterials

- Renewable, biodegradable class of biomaterials produced by some microorganisms as reservoir of stored carbon and energy
- Fully degradable in all biologically active environments
 - Soil, rivers, oceans, compost, sewage, etc.
 - Intracellular and extracellular depolymerases that degrade the polymer
- Unique features of polymers will allow use in multiple applications
 - Plastics, renewable chemicals, **water treatment**
 - *Plastics applications have historically been targeted*
 - *Pellets for water treatment simpler first commercial product*
- Barriers:
 - Market adoption has been severely restricted by high cost
 - Production by fermentation: cost too high for most applications
 - Production in plants: high level production has often impacted plant growth or seedling emergence/survival

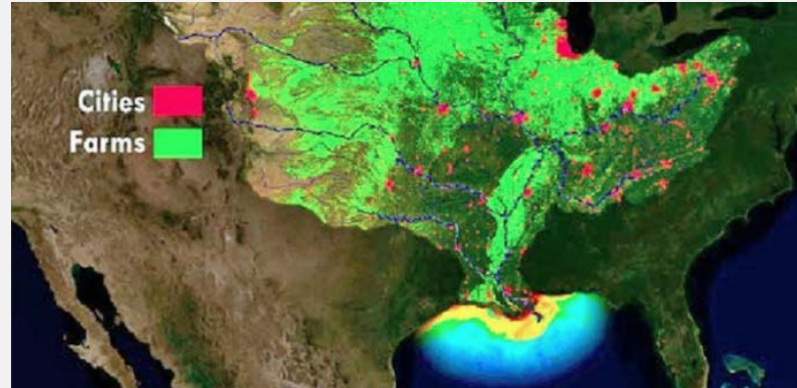


Nutrient Run-Off Impacts Human Health and the Environment

Environment



Sources of Nitrogen Delivered to The Gulf of Mexico¹



Dead zone in Gulf of Mexico linked to nutrient inputs from cities and farms in Mississippi River Basin²

- Nutrient runoff into Gulf causes algal blooms
- Decomposition of algae creates low oxygen levels that kill fish and marine life
- 6,950 mile dead zone measured by NOAA in 2019³



Human health

“Considering all studies, the strongest evidence for a relationship between drinking water nitrate ingestion and adverse health outcomes (besides methemoglobinemia) is for colorectal cancer, thyroid disease, and neural tube defects. Many studies observed increased risk with ingestion of water nitrate levels that were below regulatory limits.” Mary H. Ward et. al. 2018, *International Journal of Environmental Research and Public Health*, 15, 1557.

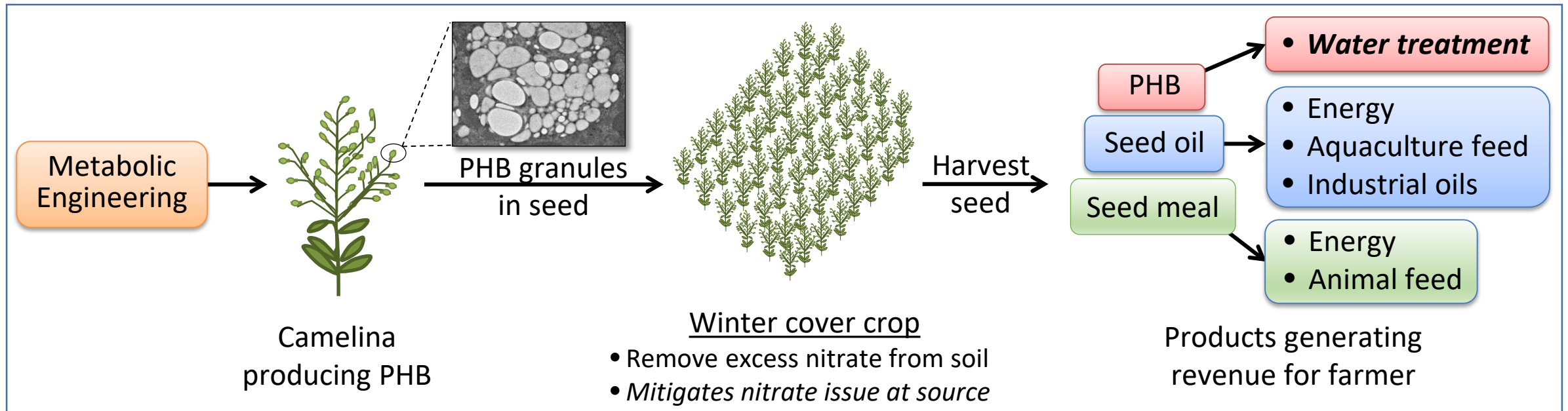
Production of Polyhydroxybutyrate (PHB) in Oilseeds

PHB cover crop: Harnessing nature to heal nature

Cover crop mitigates nutrient runoff in field, produces product for water treatment

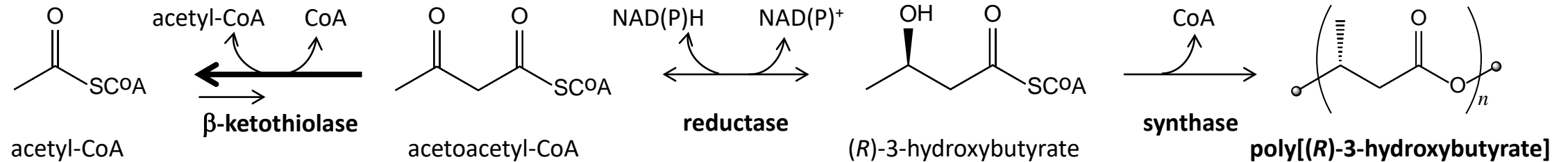
Choice of crop – Camelina

- Seed oil levels typically 40% of seed weight (depends on cultivar and growth conditions)
- Does not outcross with *Brassica napus* or other crop Brassicas
- Both spring and winter varieties available
 - *winter varieties cover crop after corn and soybean to prevent nitrogen runoff*

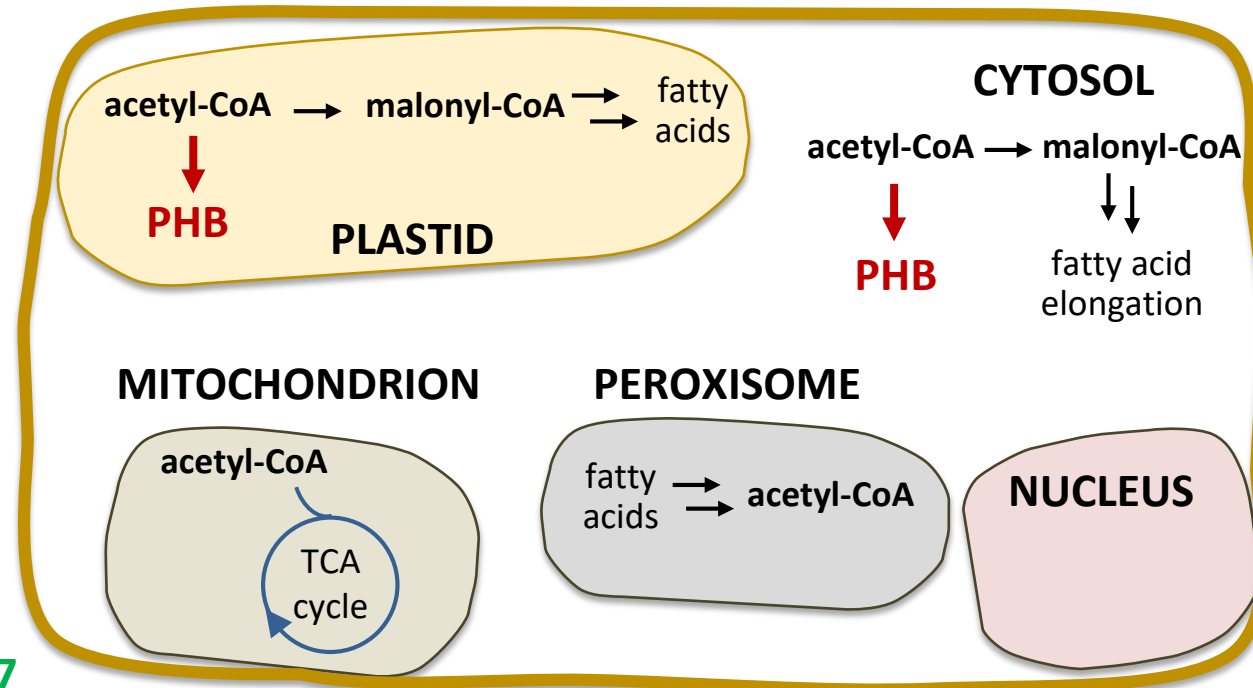


PHB pathway – substrate acetyl-CoA well suited to oilseeds

PHB biosynthetic pathway



Targeted sites for production of polymer in seeds



Chloroplasts/plastids have yielded highest levels of PHB in plants

- Little production in cytosol and peroxisome
- No production demonstrated in mitochondria

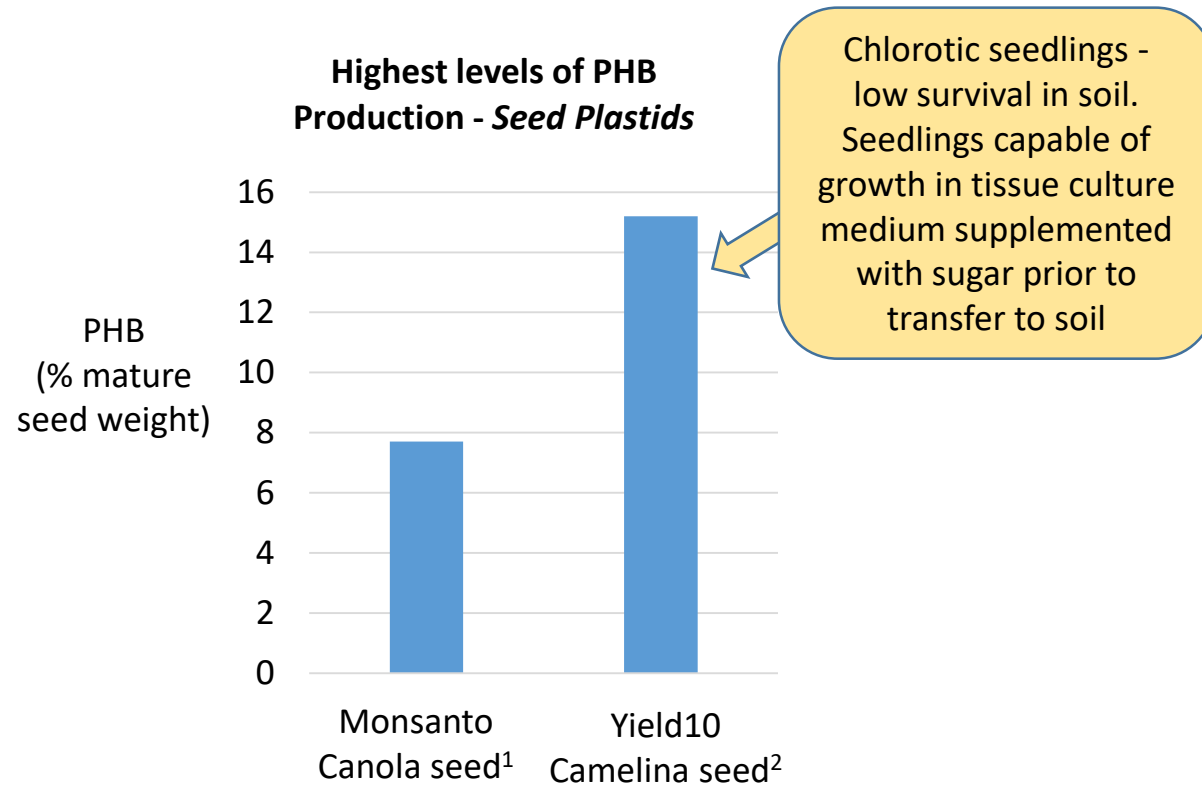
Yield10 Reviews

Snell et al., 2015, Production of novel biopolymers in plants: recent technological advances and future prospects, Curr. Opin. Biotech., 32C, 68.

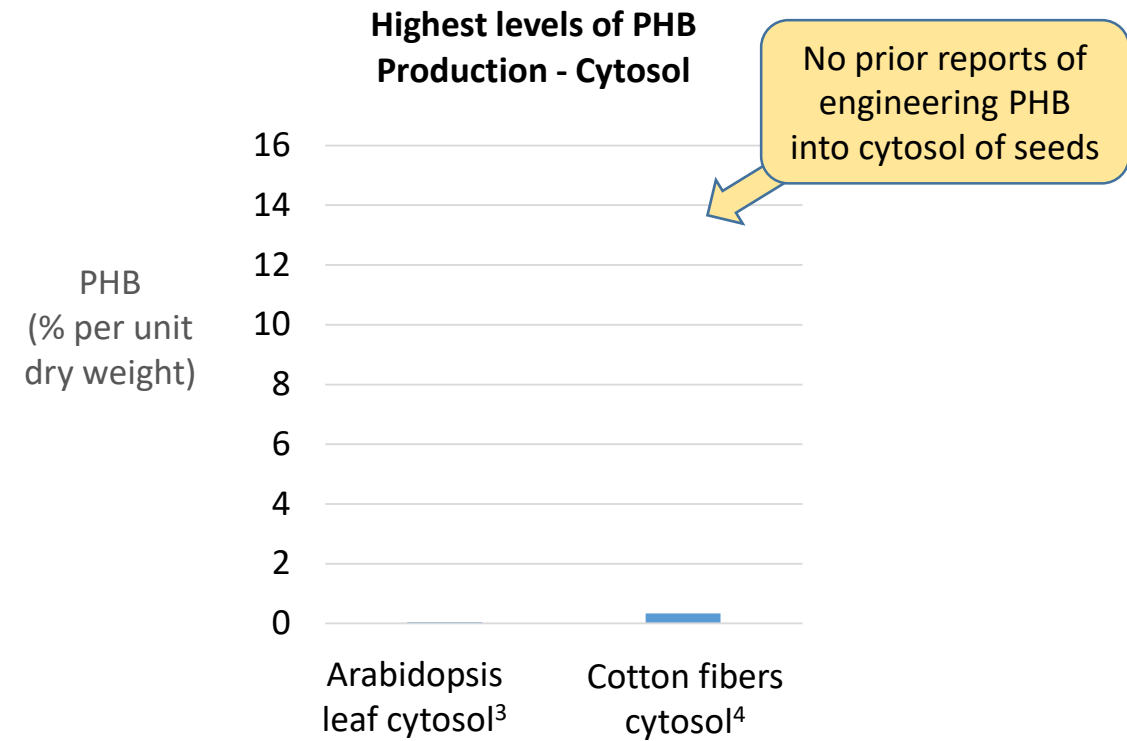
Somleva et al., 2013, PHA bioplastics, biochemicals, and energy from crops Plant Biotechnol. J., 11, 233

Prior Work: Production of PHB in Oilseeds

Prior work in seed plastids



Prior work in seed cytosol



References. ¹Houmiel et al., 1999, Planta, 209, 547. ²Malik et al., 2015, Plant Biotechnol. J., 13, 675. ³Poirier et al., 1995, Int. J. Biol. Macromol, 17, 7. ⁴John & Keller, Proc. Natl. Acad. Sci. USA, 93, 12768.

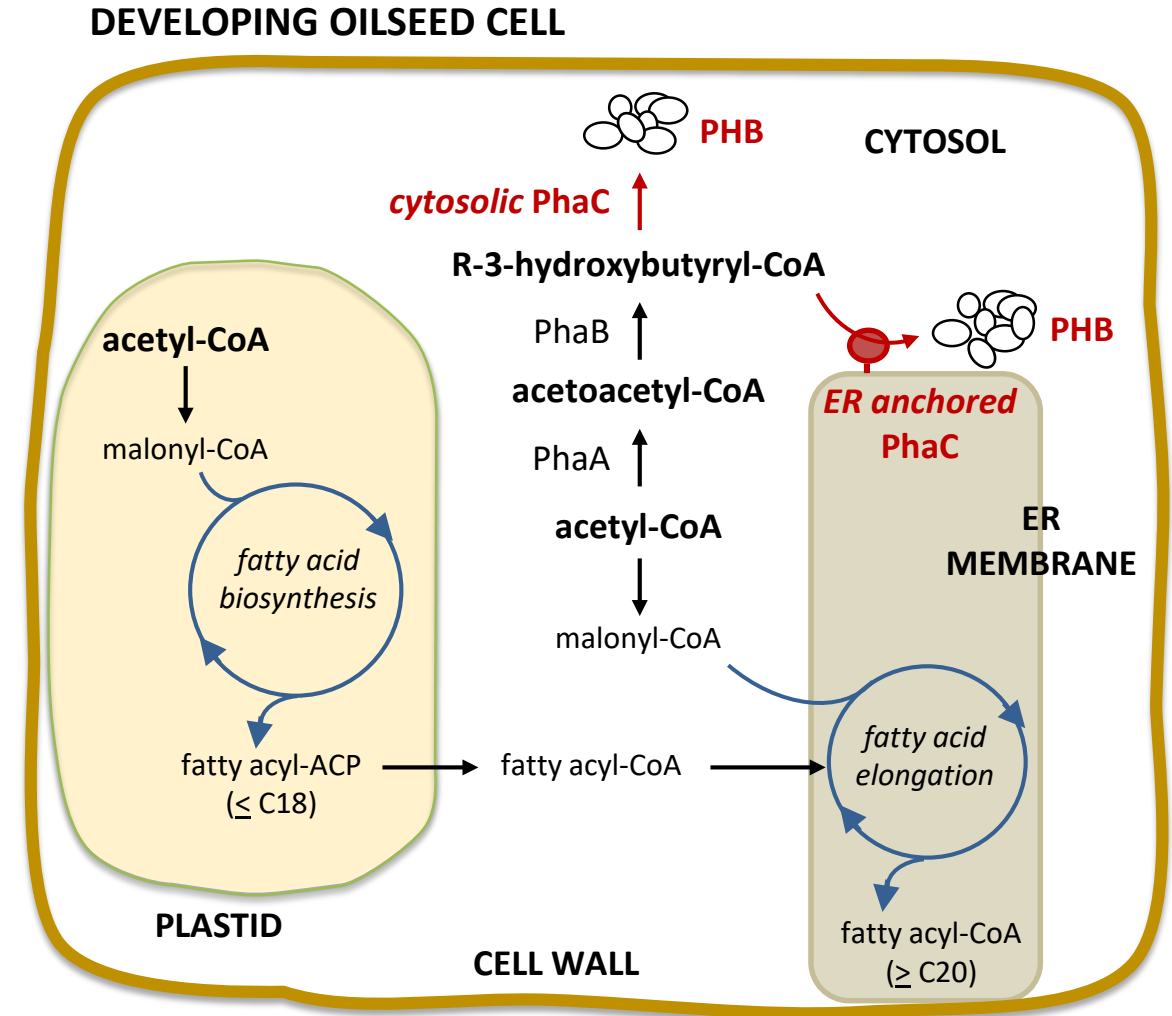
Production of PHB in Cytosol of Camelina Seeds

Revisit production of PHB in cytosol

Two genetic constructs created that differ in targeting of polymerization enzyme

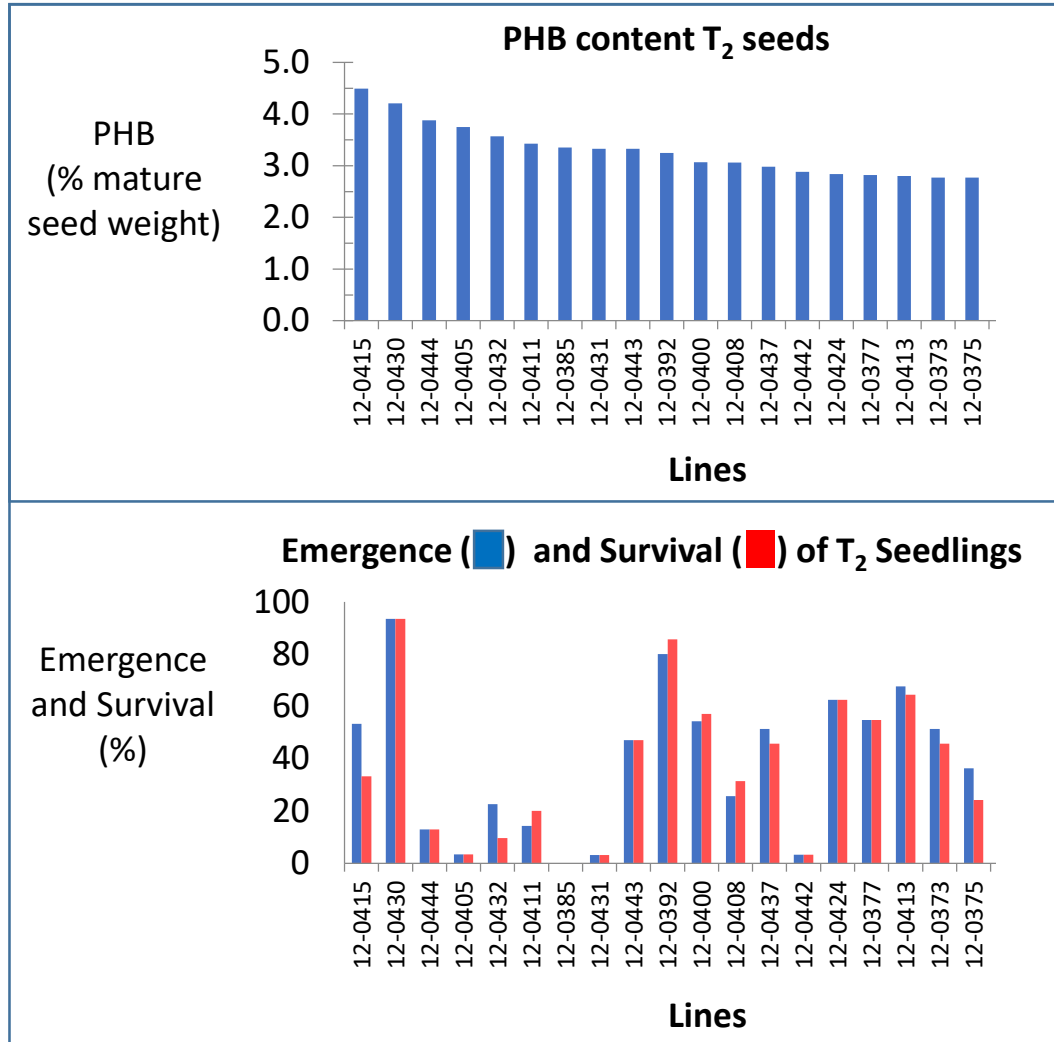
- **Construct 1.** All enzymes targeted to cytosol
- **Construct 2.** Thiolase (PhaA) and reductase (PhaB) enzymes targeted to cytosol; PHA synthase (PhaC) anchored to the cytosolic face of the endoplasmic reticulum (ER)

Camelina plants transformed, T_1 generation seeds isolated, T_1 plants grown in soil in greenhouse, T_2 generation seeds harvested

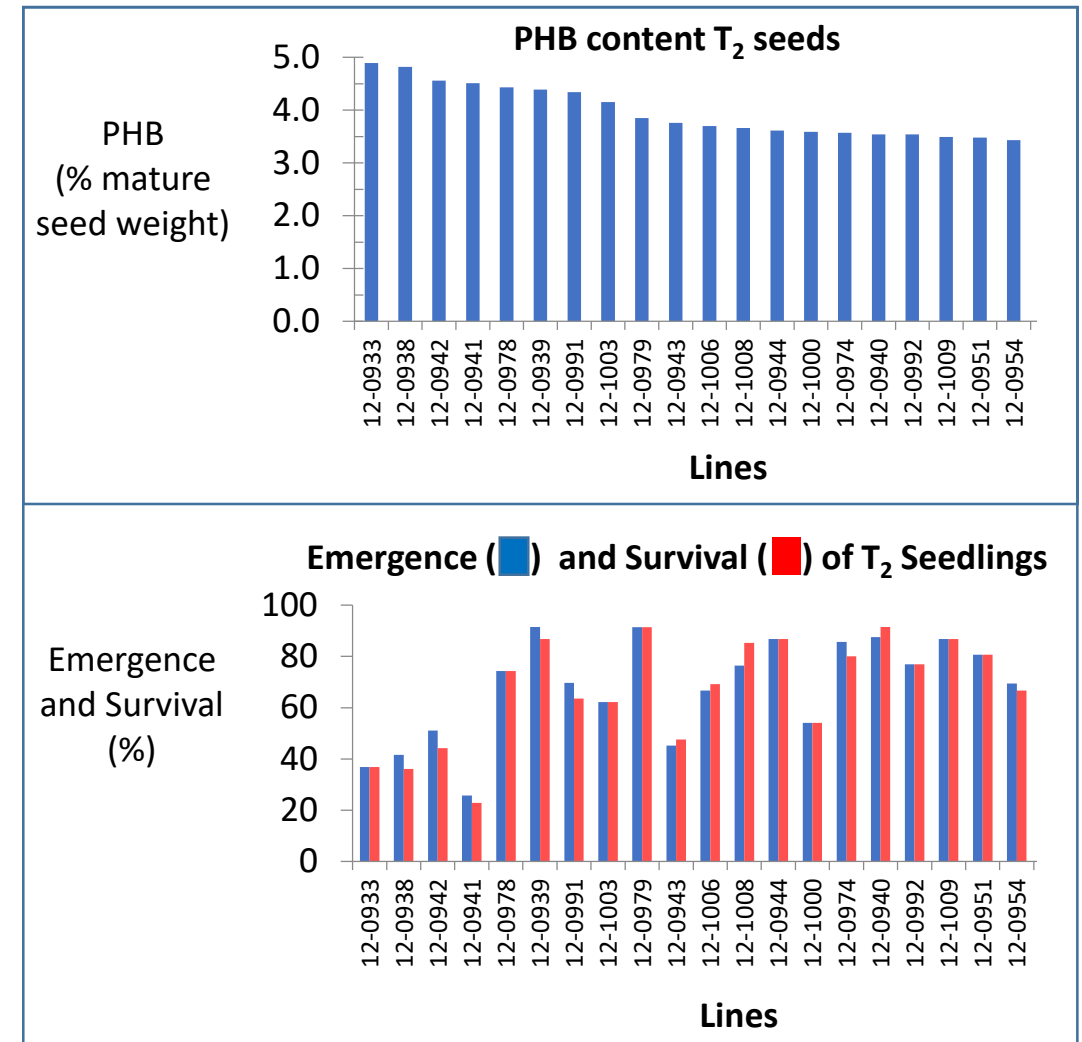


T₂ Generation Seed: PHB Content and Survival of lines

Cytosolic PHA synthase (top 20 PHB producers)



ER anchored PHA synthase (top 20 PHB producers)



Cytosolic PHB producers, healthy seedlings with narrow cotyledons

Phenotype of 7 day old seedlings

Wild-type



Cytosolic PhaC

4.5% PHB
53% emergence
33% survival



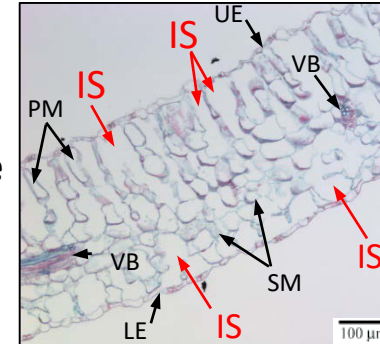
ER PhaC

4.4% PHB
92% emergence
87% survival

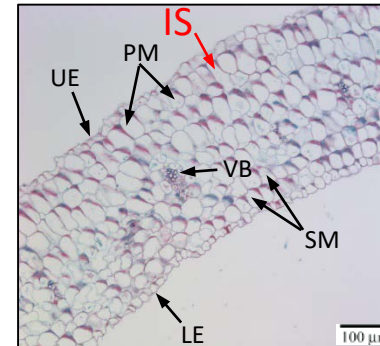


Light microscopy of cotyledon cross sections

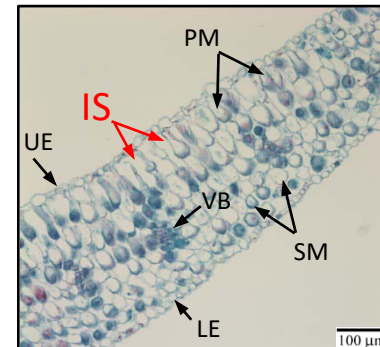
Wild-type



Cytosolic PhaC



ER PhaC



20X magnification

IS = Intercellular space

VB = vascular bundle

PM = palisade mesophyll

SM = spongy mesophyll

UE = upper epidermis

LE = lower epidermis

Light microscopy of representative samples.

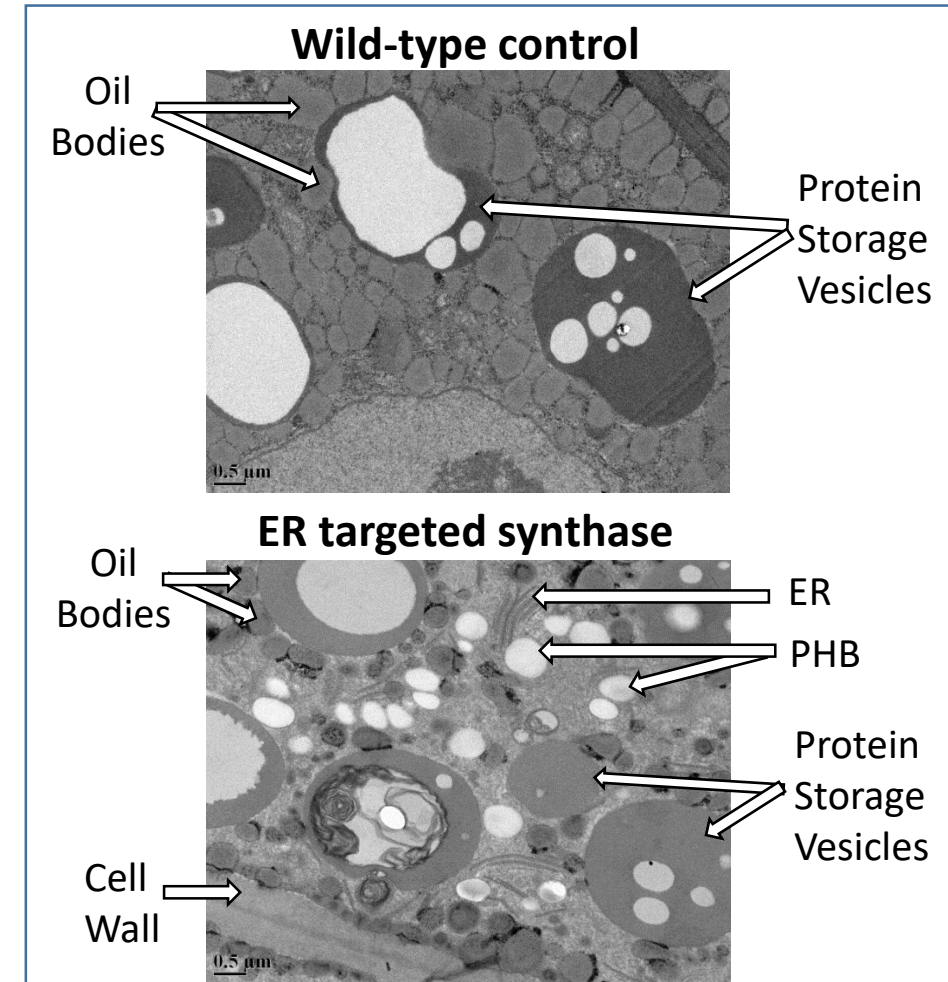
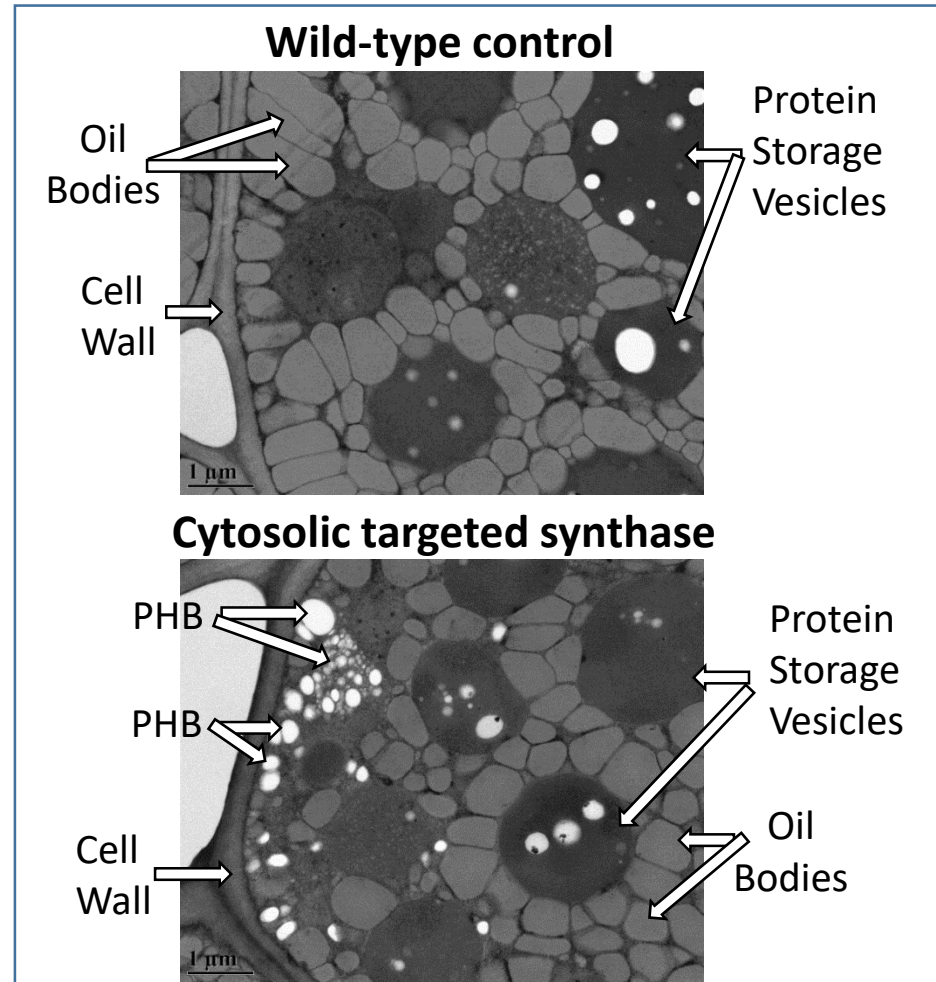
Visible differences in:

- size and presence of intercellular spaces (IS)
- elongation of palisade layer

Spatial Distribution of PHB Granules in Seeds

Transmission electron microscopy (TEM) of cotyledon in imbibed T_2 seeds

- *Polymer accumulates as granules within seed*



Polymer Production in Advanced Generations

ER targeted synthase showed clear advantage over cytosolic targeted synthase in homozygous lines

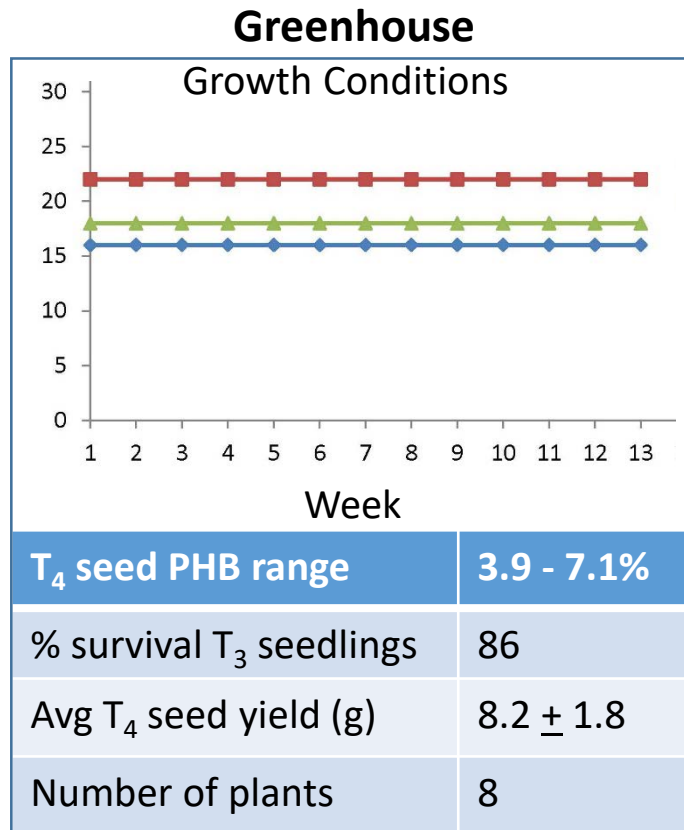
- **Cytosolic targeted synthase:** PHB production dropped from high of 4.5% PHB (T_2 seeds) to 2.9% PHB (T_3 seeds)
- **ER targeted synthase:** Homozygous lines producing T_3 seeds with 9.1% and 6.8% PHB isolated

Only lines with ER targeted synthase pursued in later generations

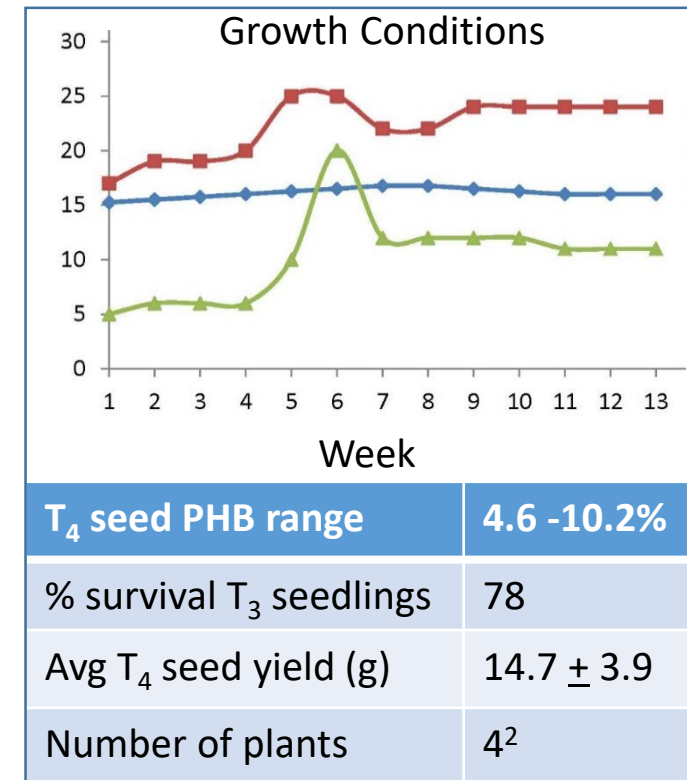
ER Targeted Synthase: PHB Production in T₄ Seeds

Lines grown in greenhouse and controlled environmental chamber programmed to simulate average spring growth conditions¹

- Results for best line shown



Controlled Environmental Chamber

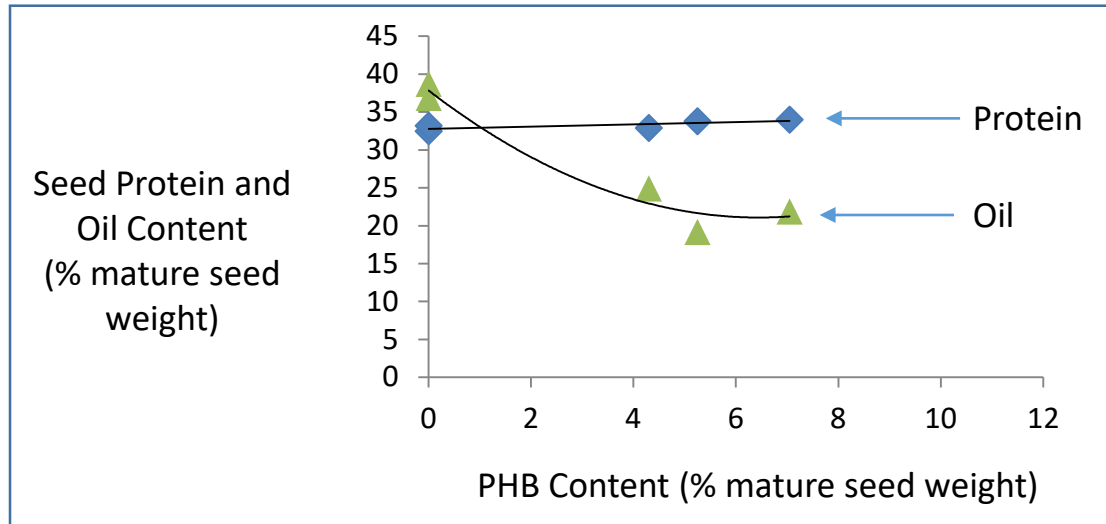


Up to 10.2% PHB obtained in T₄ seeds

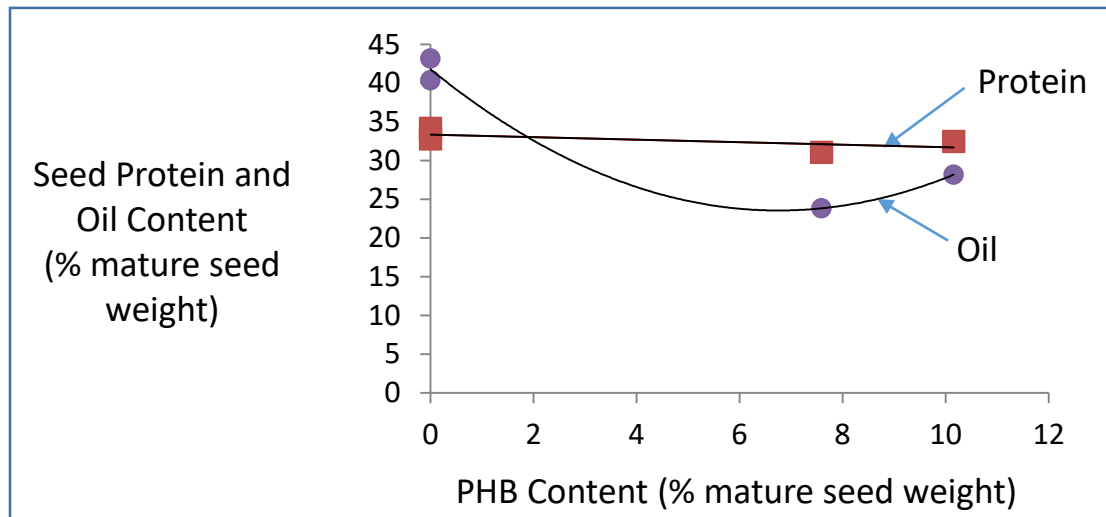
Partitioning of Carbon in PHB Producing Lines

Oil and protein content measured in top producing plants from greenhouse and controlled environmental chamber (simulated spring conditions) growth

Greenhouse



Controlled Environmental Chamber



- **Production of PHB reduces seed oil content**
 - *PHB has more value than oil*
 - Looking for genes to increase carbon to seed to boost oil using GRAIN modeling platform
- **Little difference in protein content observed with PHB production**
- **Higher levels of PHB and oil observed in plants grown under simulated spring conditions (chamber growth)**

Conclusions and Future Directions

- Stable PHB production achieved in homozygous Camelina seeds by anchoring polymerization enzyme PHA synthase to endoplasmic reticulum (ER)
- Levels up to 10.2% of mature seed weight achieved when grown under controlled conditions simulating spring in Canadian prairies
- PHB produced at expense of oil but not protein
- Cotyledons healthy and narrower than wild-type controls
 - Significant improvement over plastid PHB producers that had chlorotic cotyledons with low survival¹
- Field trials planned
- Investigating use of PHB producing cover crop to address nutrient runoff
 - Cover crop mitigates nutrient runoff at source, product PHB used to treat contaminated water
 - Example of agricultural product to correct the ills of agriculture



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